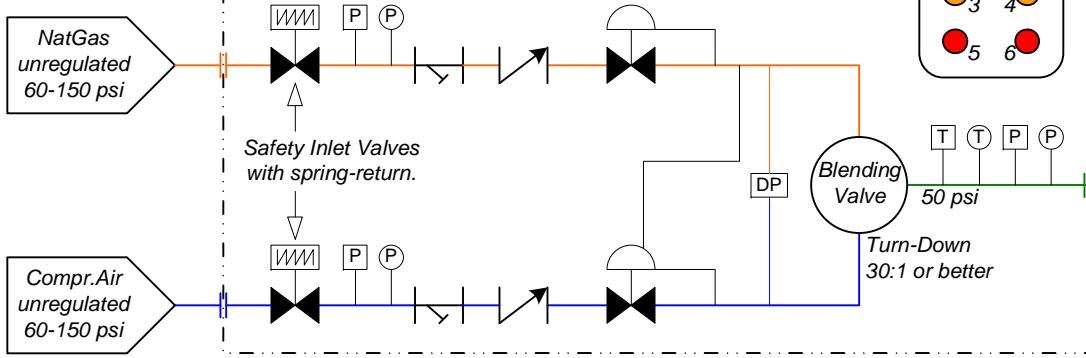
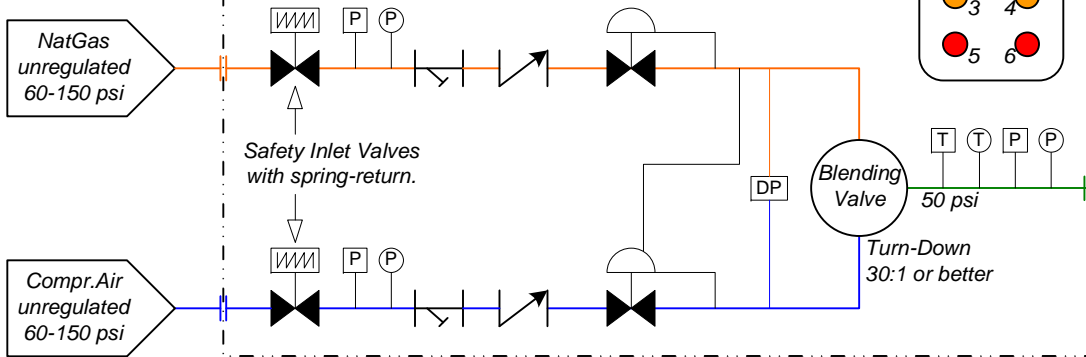


All electrical installations and components in blender area are Class 1, Div 1, Group D

**POM-40 NatGas/Air Blender 1**



**POM-40 NatGas/Air Blender 2**



Available Option:  
Gas Density Monitor, skid-mounted; measures NatGas/Air MixGas properties and displays Calorific Value, Wobbe Index, and Specific Gravity of MixGas at Operator Interface in Master Control Panel.

LandFillGas  
30 psi  
supplied  
through a  
9-mile long  
pipeline.

**Tie-In Regulator 1**

50 psi 28 psi

- P** Pressure Transmitter
- Ⓟ** Pressure Gauge
- T** Temperature Transmitter
- Ⓢ** Temperature Gauge

**Tie-In Regulator 2**

50 psi 26 psi

Gas Density Sensor (optional)

to Process (Paint Shop)

Blender Location will be defined as Classified Area (Indoor or Outdoor)

Boiler Room or other non-classified area

**Operation:**

The POM blender is supplied with NatGas and with Air. The POM is pre-set to a blending ratio that results in highly "diluted" NatGas/Air mixture with a CV that resembles the properties of LFG. A GraviBlend™-3E gravitometer at the outlet of the POM measures the properties of the NatGas/Air mixture. If the gravitometer detects a deviation of the gas properties from the desired values, the AccuBlend™ controller automatically adjusts the position of the piston in the POM, thereby changing the blending ratio, and re-establishing the desired properties.

The system is "always-ON". Two Fisher 1098EGR regulators monitor the pressure in the LFG supply line. If the pressure drops below an adjustable setpoint, the first regulator starts opening and begins injecting NatGas/Air into the fuel gas line to the paint shop. If the first blender is unavailable (i.e. for turned off for maintenance), the second regulator, which has a slightly lower setpoint, takes over.

The transition from LFG to NatGas/Air, and from Blender 1 to Blender 2, is fully automatic and un-noticeable at the paint shop.

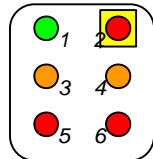


**NOTE:**  
Remote access for monitoring and control via Ethernet is standard. UL 508a stamp for panel available.

**NOTE:**  
Blender can be operated through push buttons at local Start/Stop Station, or through the touch screen in the Master Control Panel.

**Skid-Mounted Control Panel**

- 1 - Control Power ON/OFF
- 2 - ESD Mushroom Button
- 3 - Inlet Valves Open/Close
- 4 - Blender Start/Stop
- 5 - Alarm Silence
- 6 - Alarm Reset



| # | DATE         | REVISION DESCRIPTION                                          | DRAWN         | APPR'D           |
|---|--------------|---------------------------------------------------------------|---------------|------------------|
|   |              | <b>Alternate Energy Systems, Inc.</b>                         |               |                  |
|   | 05-July-10   | SCALE: NTS                                                    | DRAWN BY: WHD | APPROVED BY: n/a |
|   |              | TITLE: LandFillGas Replacement Blender - Automatic Changeover |               |                  |
|   | Revision # 2 | DRAWING FILE: LFG Blender Block Diagram 22Aug08.vsd           |               |                  |